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Ensure you use the manufacturers torque settings, ... in reverse of tightening sequence and with the engine cold if it ... 3Y/4Y Toyota Cylinder Head Torque ... offroad.no.sapo.pt

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Man, I don't have a manual, but I think the head bolt torque value was somewhere around 57nm (replace the bolts if they're the stretch bolt type). The valves are push-rod operated with hydraulic lifters no setting necessary, and the studs for the manifolds can be re-used unless damaged or corroded.

Torque settings for 4Y engine - Hilux 4x4 Forum

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engine data : toyota 4y general data model 4y make toyota fuel type gasoline number of cylinders / capacity #/cm 3 4/2237 bore mm 91 stroke mm 86 power / cap./rpm kw (pk) / s-1 39,7/2400 service data

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